



TECHNOLOGY

TECHNICAL DATA SHEET

MACHINE DATA	RIF-039
Type	Automatic punching machine
Builder	TECHNOLOGY
Model	TECNOTRANSFER 15 SR



TECHNICAL DATA

Working size	mm	1050 x 1550
Working Area with repositioning	mm	1050 x 3100
Maximum power capacity	tons	30
Maximum punching frequency	stroke/min.	480
Max. number of tool stations	Nr.	15
Max. number of INDEX tool stations	Nr.	15
Max. rated power installed	kW	12,5
Dimension (Length x Width x Height)	mm	4030 x 2250 x 2450

TECHNOLOGY S.r.l.

Via Villa Ragone n° 18/A 16039 Sestri Levante (GE) Italy

Tel. +39.0185.457115 – Fax +39.0185.41256

E-mail: sales@technologyitaliana.com - www.technologyitaliana.com

C.F./P.I. 02133190997

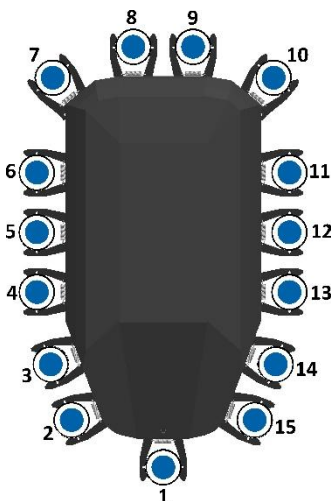
MACHINE CONFIGURATION

- working area 1050x1550 mm
- “C” frame
- Electro-pneumatic punching unit system
- Integrated auto-index system
- Automatic tool change system with 15 stations
- Automatic compensation tool sharpening
- N. 4 locking sheet clamps
- Sheet moving system X-Y
- Automatic repositioning system with machine head
- Support tables in stain steel and balls
- CNC FANUC
- Separate machine console with 15 ”TOUCH SCREEN display
- Installed software in the console:
 - **HMI TECNOCONTROL**
 - **TECNOCAD**
- Vacuum scraps system
- Reclining front table for workpiece unloading
- Pedal for opening / closing sheet metal clamps
- Pedal to operate single punching
- Manuals
- Tele Assistance

FANUC guarantees the spare parts for 25 years

Vertical tool change system

The machine can be equipped with tool holders and tools Trumpf style" or "Technology style"



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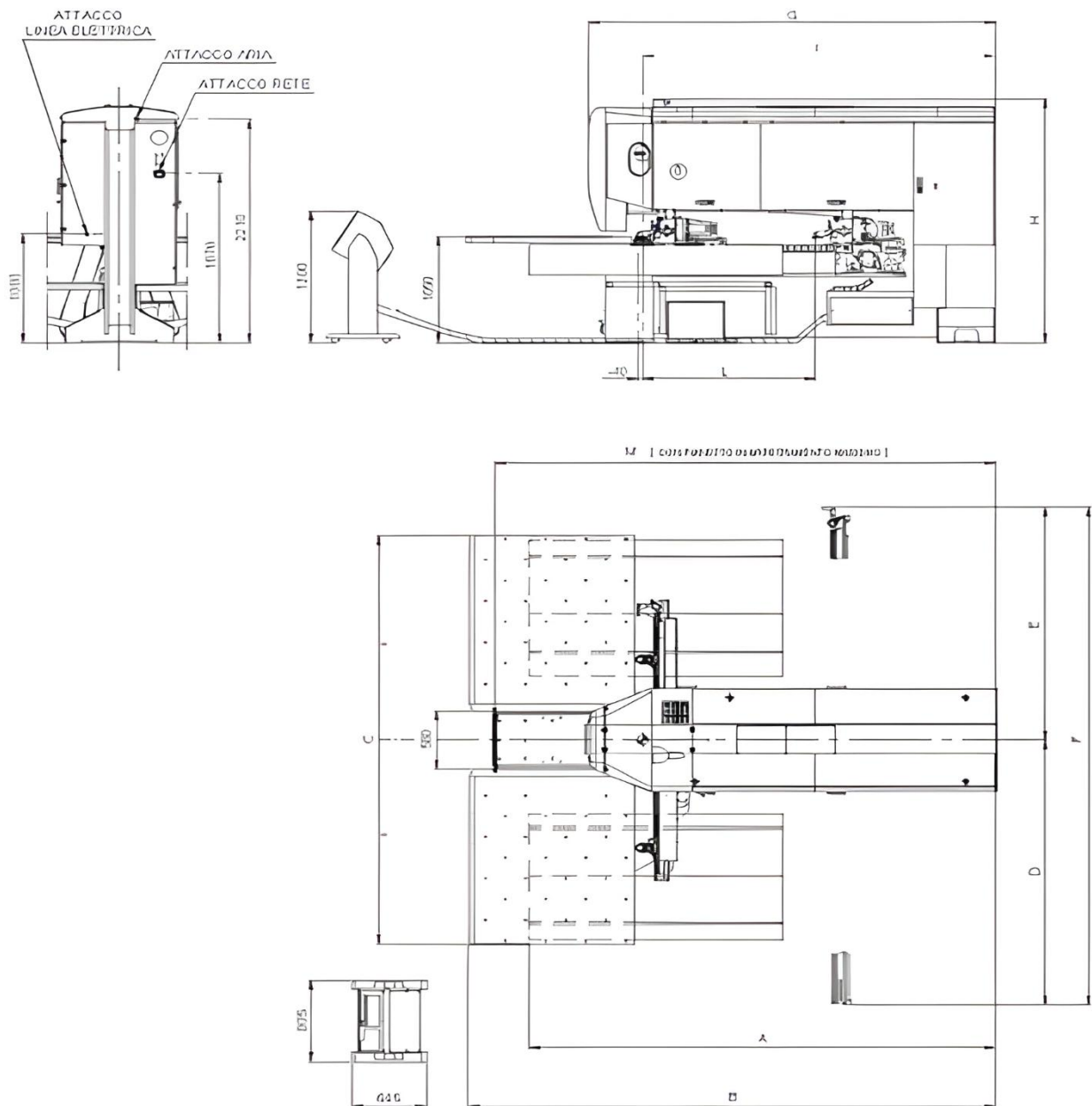
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LAYOUT:



Tipo Macchina	A	B	C	D	E	F	G	H	I	L
TT 1050	3600	4030	2250	2250	4500	3050	2565	2450	1050	3850

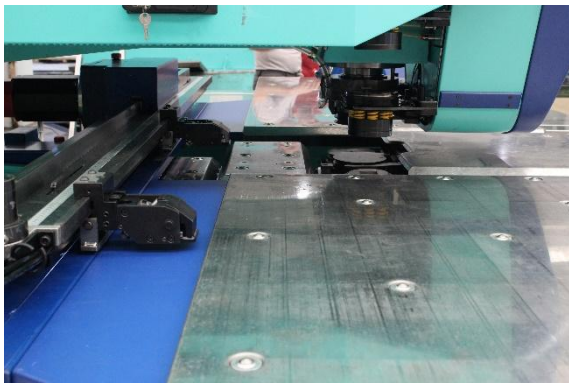
STAND-ALONE CONSOLE



SCRAPS VACUUM SYSTEM



SHEET METAL LOCKING CLAMPS



X- Y MOVING SYSTEM



FRONT RECLINER



VERTICAL TURRET

